

Installation Instructions for 80595 Back-Tap Spark Plug Thread Repair Tool

Available in: 14mm

Installation Instructions:

To help lubricate the threads and collect filings, put some grease on the threaded end of the Back-Tap. Insert the Back-Tap inside the spark plug chamber so that it clears the whole threads. Once inside, twist the thumb nut to pull back the internal draw bar. This will expand the threaded tip of the Back-Tap. Position the Back-Tap so that it engages the good threads found at the bottom of the hole and begin chasing the threads upwards.

IMPORTANT:

Do not fully expand the Back-Tap on the first pass through. It is best to run the Back-Tap through 2 or 3 times expanding the diameter each time. As with any thread chaser, if you encounter a tough spot, do not over-torque. Simply back it down and come up again. Clean filings off and re-grease between each run-through.



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