

Installation Instructions for 603201 & 603202 Billet Servo Piston Kit / Billet Servo Piston & Cover Kit

- 1) Inspect servo bore and remove any burrs or sharp edges. Take special notice of the corner at intersection of feed hole and any scratches in the bore diameter.
- 2) Coat servo bore and PTFE seal rings with a suitable transmission assembly lubricant.
- 3) Cover the feed hole with a feeler gauge (approximately .005" thick) while installing the servo piston in the bore. Withdraw the feeler gauge and install the servo cover using a new gasket furnished with the piston.

