

Installation Instructions for 28025 Flexible Rubber Bonding Adhesive

General Instructions

1. Surfaces to be bonded should be clean and dry.
2. Dispense a drop or drops to one surface only. Apply only enough to leave a thin film layer after compression.
3. Press parts together and hold firmly (see Setting Time chart below). Good contact is essential. An adequate bond develops in less than one minute and maximum strength is attained in 24 hours.
4. Wipe off excess adhesive from the top of the container and recap. Dynatex products if left uncapped may deteriorate by contamination from moisture in the air.
5. Because Dynatex products cure by polymerization, whitening may appear on the surface of the container or the bonded materials. Should this happen, wipe surfaces well with acetone.

Storage

Products should be stored unopened in a cool, dry place out of direct sunlight. Products should be kept at room temperature away from direct light. Protect from extreme heat or cold, do not refrigerate.

Setting Time (68°F, 65% R.H.)

Steel.....	40 to 70 seconds
Aluminum.....	30 to 60 seconds
Neoprene.....	25 to 50 seconds
ABS.....	30 to 60 seconds
Polycarbonate.....	50 to 90 seconds
PVC.....	25 to 50 seconds

Adhesive Properties

Service Temperature Range,,,,,,,,,,,,,-65°F to 250°F

Solubility,,,,,,,,,,,,,,,,,,,,,Nitromethane, Acetone, Dimethylformamide



1-800-345-4545 jegs.com