

## ***Installation Instructions for 23620 Oil Pump Pickup Retainer***

- 1.** Insert the oil pump pickup and tube into the oil pump as indicated in the manufacturer service manual.
- 2.** Remove the two oil pump bolts marked A and B in the illustration.
- 3.** Spread apart the retainer loop #D approximately 3/4". Install the retainer around the pickup tube #E as indicated in the illustration.
- 4.** Re-install the oil pump bolts removed in step 2. When installed, the pickup retainer should be held in place by bolts A and B. Tighten bolts to manufacturer recommended torque setting.
- 5.** Install the new bolt #C into the retainer, making sure that it passes through both holes and using the lock nut provided, tighten the nut and bolt fully.
- 6.** Rotate the engine one full turn and check for any interference.
- 7.** When installed properly, the retainer will be secured as shown in the illustration.

